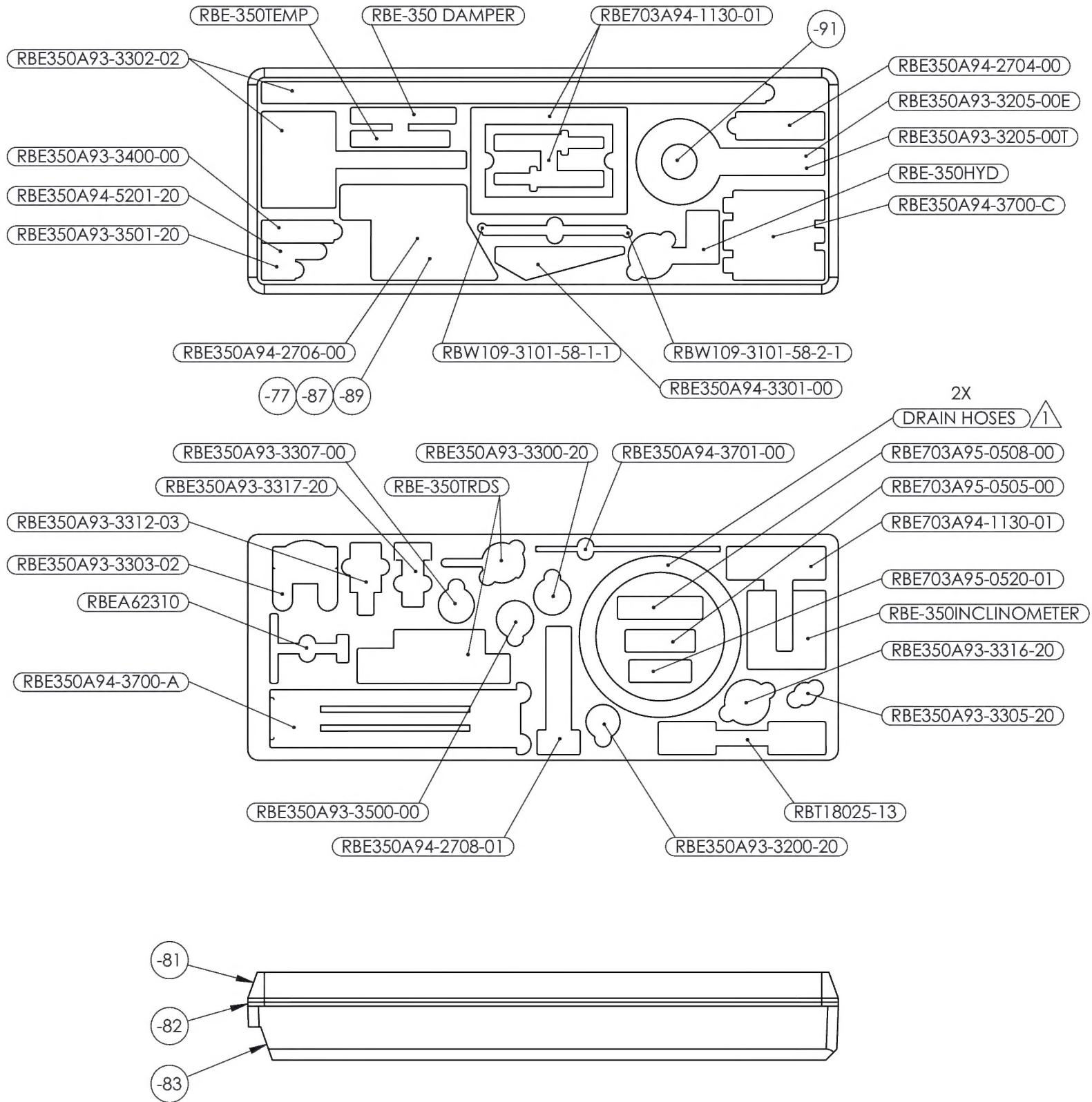


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-81 REARRANGED TOP SHELF TOOLS. -83 RECONFIGURED BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. -65 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATOR CARD AND LANYARD COMPONENTS.	9/22/2009	WP	
2		REDRAWN TO USE HELI-PRODUCTS TOOLS AND ALLOW FOR 3 DRAIN HOSES.	1/25/2010	WP	RW
2A		ADDED NEW RED BARN PHOTOS.	2/11/2010	RJC	RW
3		-81 REARRANGED TOP SHLF TOOLS. -83 RARRANGED BOTTOM SHELF TOOL CUSHION TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. ADDED SECTION A-A TO CLARIFY CUT OUT FOR RBEA94-3701-00. CH'D CUTOUT DEPTH FOR RBEA94-3700-A, RBEA94-5201-20 & RBEA93-3501-20. -65 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMMODATE NEW DIGITAL TORPEDO LEVEL. CH'D CARD INFORMATION FOR L & S.	2/18/2010	RJC	
4		-83 REARRANGED TOOL CUTOUTS, ADDED CUT OUT FOR RBEA62310. -65 UPDATED CARD.	3/9/2010	WP	
4A		-49 & -51 CH'D QTY. FRFOM 3 TO 1 SET, UPDATED LAYOUT PHOTOS.	5/26/2010	RJC	
4B		-87 & -89 ADDED ONE TO EACH QTY.	7/21/2010	WP	RW
4C		-91 ADDED CONTAINER FOR RBEA93-3205-00-1 & RBEA93-3205-00-03 NUTS & BOLTS.	10/27/2010	WP	DW
5		-81 DELETED CUTOUT NOTCHES FOR RBE-RDGS-15.	6/20/2011	RJC	RW
6		CORRECTED DRAIN HOSE T/N FROM RBEA95-0502-01 TO RBEA95-0520-01. -83 CH'D FOAM CUTOUTS FOR RBEA93-3500-00, RBEA93-3300-20, RBEA93-3200-20 & RBEA93-3317-20 FORE BETTER FIT. -65 UPDATED CARD.	2/27/2012	RJC	DW
7		-83 CH'D TOOL LAYOUT, ADDED NEW DESIGN FOR DRAIN HOSES & CUTOUTS FOR INDIVIDUAL QUILLS. CH'D CUTOUT FOR RBEA94-3700-A FOR TIGHTER FIT. -65 UPDATED CARD.	1/9/2013	RJC	SE
7A		-65 CORRECTED ITEM Q P/N FROM RBEA93-3305-02 TO RBEA93-3305-20. CH'D F QTY. FROM 8 TO 1, ADDED K DRAIN HOSE QTY. 2, CH'D LOCATION D1 & D2 TO D, AND X1, X2, & X3 TO X.	4/11/2013	RJC	RJC
8		-81 CH'D DIM WAS 4.75 IS 4.44. -83 CH'D CUTOUT LOCATION FOR RBE350A94-3700-A. -65 CORRECTED T/N & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.	10/24/2013	CFS	DW
9		-81CH'D CUTOUT FOR RBE-350HYD (NEW GAUGE), CH'D CUTOUT FOR RBE350A94-3700-C TO FIT BETTER. -83 CH'D CUTOUT FOR RBE350A94-3700-A TO SECURE TOOLS BETTER.	3/25/2014	RJC	DW
10	15-0038	UPDATED TO NEW DRAFTING STANDARDS. -83 CH'D FOAM TO ACCOMMODATE SNAP-ON INCLINOMETER. -65 CH'D CARD TO SHOW NEW TOOL LAYOUT WITH SNAP-ON INCLINOMETER.	2/11/2015	DPD	JAG
11	16-0149	-81 ADDED DETAIL SHEET. REPLACED RBE-RDGS-15 WITH RBT18025-13 AND MOVED TO -83, ADDED RBW109-3101-58-1 & RBW109-3101-58-2. CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK. -82 ADDED DRAWING. -83 ADDED DETAIL SHEET. CH'D TOOL LAYOUT. CH'D DIM WAS 4X R.64 IS 3X .64 X 45°. DELETED DIMS .73 (X2), 18° (X2), 1.38 (X2) & R.75 (X4) SPHERE. AND ADDED DIMS .78, 1.48 & 1.25. CH'D FOAM WAS Y20 BLACK IS ETHAFOAM 220, BLACK. MOVED RBE350A93-3400-00, RBE350A94-5201-20 & RBE350A93-3501-20 TO -81. -63 RBE-RDGS-15 REPLACED W/ RBT18025-13. -65 REARRANGED TOOLS TOP AND BOTTOM, ADDED RBW109-3101-58-1, RBW109-3101-58-2, RBT18025-13, -77, -87, & -89.	9/20/2016	RJC	JAG
12	17-0013	-81 CH'D DIM WAS .820 IS .82. -83 CH'D DETAIL E ORGANIZATION; REMOVED DIM 3X 9.88, 3X 1.38, 33.47, 2X 34.17, 2.25, 8.07, 7.13; ADDED DIM Ø7.75, 30.13, 5.49 12.77, R.13, R1.38, 5X R.50, 2X R.63, 6X R.13, R.50; CH'D DIM WAS 10.24 IS 3X 10.24, WAS 2X 34.88 IS 3X 34.88, WAS 12.33 IS 8.80, WAS 11.565 IS 11.57. -65 REARRANGED TOOLS ON BOTTOM SHELF; UPDATED TITM 12 & 13 TOOL NUMBERS.	1/24/2017	SM	JAG

NOTE:

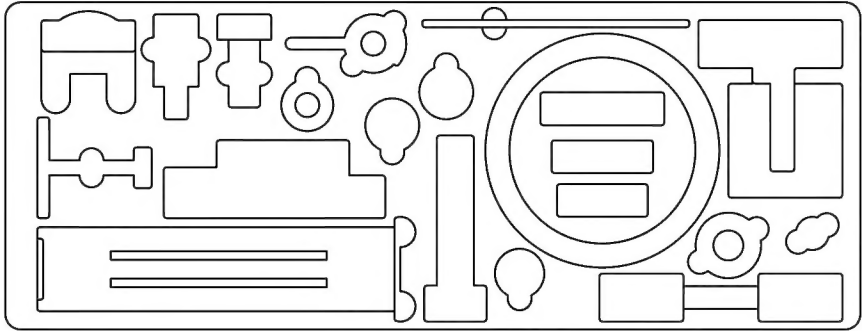
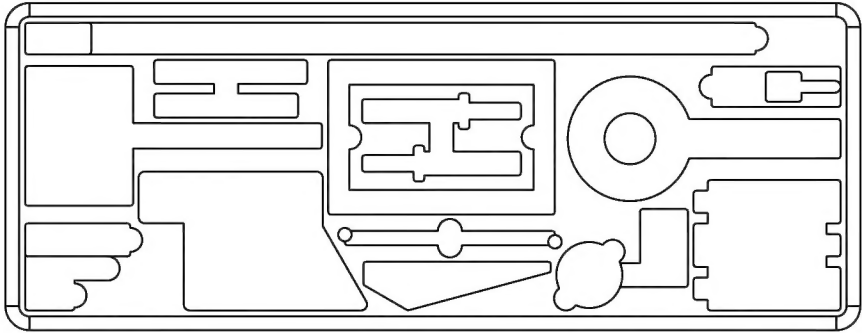
1 7 FT. HOSES MUST COUPLE IN CUTOUT. MIN TRIM ACCEPTABLE.


DART AEROSPACE			
TITLE AS350-355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309		REV 12	
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ±1° .X ± .1 SURFACES = 125°	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AS350/355	
SCALE 1:8	DATE 9/20/2016	SHEET 1 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
11	16-0149	ADDED RBW109-3101-58-1 & RBW109-3101-58-2 TO BOM. - 63 RBE-RDGS-15 REPLACED W/ RBT18025-13 .	9/21/2016	RJC	JAG
12	17-0013	CH'D B/O INFO WAS RBE703A95-0250-01 IS RBE703A95-0520-01 -1, -11, -13, -15, WAS RBW109-3101-58-1 IS RBW109-3101-58-1-1, WAS RBW109-3101-58-2 IS RBW109-3101-58-2-1; CH'D DESCRIPTION WAS ENGINE & HYDRAULIC DRAIN TUBE IS ENGINE & HYDRAULIC; - 77 CH'D QTY WAS 1 IS 4.	1/24/2017	SM	JAG

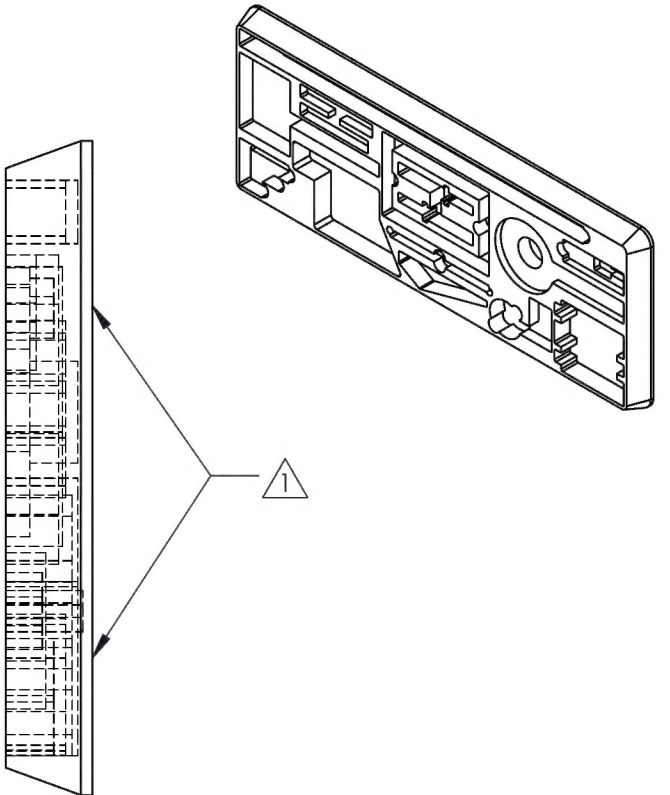
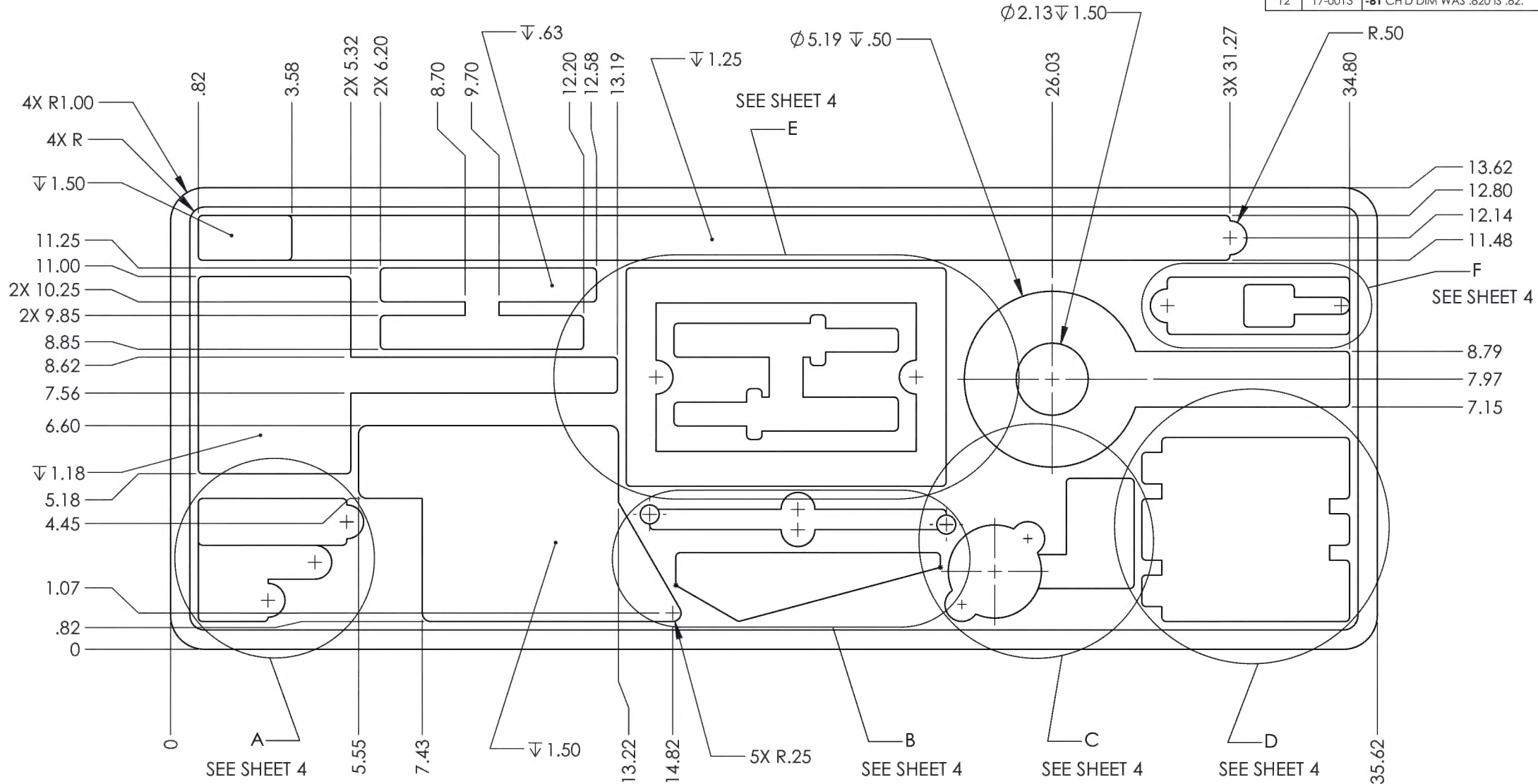
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	DAMPER SPANNER WRENCH		RBE-350DAMPER	1
				1	HYD. ACCUMULATOR FITTING GAUGE		RBE-350HYD	1
				1	T/R DRIVESHAFT BEARING RUNOUT GAUGE		RBE-350TRDS	1
				1	MGB/ROTOR BRAKE RETAINING NUT WRENCH		RBE350A93-3200-20	1
				1	T/R G/B INPUT FLANGE HOLDING WRENCH		RBE350A93-3205-00T	1
				1	ENGINE G/B INPUT FLANGE HOLDING WRENCH		RBE350A93-3205-00E	1
				1	T/R HUB SOCKET		RBE350A93-3300-20	1
				1	T/R HUB LOCK WRENCH		RBE350A93-3302-02	1
				1	T/R BODY EXTRACTOR TOOL		RBE350A93-3303-02	1
				1	TAIL GEARBOX WRENCH		RBE350A93-3305-20	1
				1	TAIL GEARBOX SEAL EXTRACTOR		RBE350A93-3307-00	1
				1	T/R HUB BUSHING REPLACEMENT TOOL		RBE350A93-3312-03	1
				1	ROTATING STAR REPLACEMENT WRENCH		RBE350A93-3316-20	1
				1	TAIL ROTOR HUB INSERT TOOL		RBE350A93-3317-20	1
				1	DRIVE SHAFT THIMBLE		RBE350A93-3400-00	1
				1	BEARING EXTRACTOR		RBE350A93-3500-00	1
				1	EXTRACTION TOOL HYD. PUMP PULLEY BEARING		RBE350A93-3501-20	1
				1	M/R BLADE TRIM TAB TOOLS		RBE703A94-1130-01	1
				1	JAMMING TOOL, PEDALS		RBE350A94-2704-00	1
				1	RIGGING PIN SET		RBE350A94-2706-00	1
				1	T/R BLADE LOCK FIXTURE		RBE350A94-2708-01	1
				1	T/R ACCELERATOR SUPPORT		RBE350A94-3301-00	1
				1	SWASHPLATE IMMOBILIZING TOOL LONG BRACE		RBE350A94-3700-A	1
				1	SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE		RBE350A94-3700-C	1
				1	M/R RIGGING TOOL		RBE350A94-3701-00	1
				1	CARTRIDGE, DUMMY, FUEL		RBE350A94-5201-20	1
				1	ENGINE & HYDRAULIC		RBE703A95-0520-01 -1, -11, -13, -15	1
				1	TGB DRAIN TUBE		RBE703A95-0505-00	1
				1	MGB DRAIN TUBE		RBE703A95-0508-00	1
				1	LINEAR SCALE		RBT18025-13	1
				1	AS350/355 ENGINE STRUT		RBEA62310	1
				1	HAMMER, STEEL		RBW109-3101-58-1-1	1
				1	HAMMER, ALUMINUM		RBW109-3101-58-2-1	1
				1	INCLINOMETER		RBE-350INCLINOMETER	1
				1	TEMPERATURE PROBE		RBE-350TEMP	1
			-65	1	LAMINATED LOCATION CARD	LAMINATED CARD		6
		B/O	-67	1	LANYARD	COATED STEEL	Ø1/16 X 12 CARR LANE #CL-2-C	N/S
		B/O	-69	1	GROMMENT	NICKEL-PLATED BRASS	SIZE 00, Ø.42 OD {MCMASTER-CARR #86625K31}	N/S
		B/O	-71	1	EYELET	COATED COPPER	SIZE 2 {CARR-LANE #CL-.194-TERM-2}	N/S
		B/O	-73	4	RIVET	ALUMINUM	Ø3/16 X 3/8 - 1/2 {MCMASTER-CARR #97526A421}	N/S
		B/O	-75	1	FERRULE	ALUMINUM	Ø1/16 X 3/8 {MCMASTER-CARR #3896T31}	N/S
		B/O	-77	4	ELASTIC RETAINER W/HOOKS	BUNGEE CORD	Ø1/4 X 10in.	1
		B/O	-79	1	HARD CASE	PLASTIC	PELICAN #APP-1700-E	N/S
		B/O	-81	1	TOP SHELF CUSHION	ETHAFOAM 220, BLACK	1.81 X 13-5/8 X 35-5/8 {CASE SOLUTIONS}	3 & 4
		B/O	-82	1	TOP CUSHION STIFFENER	COROPLAST, BLACK	6mm X 13-5/8 X 35-5/8 {CASE SOLUTIONS}	5
		B/O	-83	1	BOTTOM SHELF CUSHION	ETHAFOAM 220, BLACK	3-1/4 X 13-5/8 X 35-5/8 {CASE SOLUTIONS}	6 & 7
		B/O	-87	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-89	1	CABLE TIES	NYLON	{MCMASTER-CARR #7189K31}	1
		B/O	-91	1	VIAL FOR FLANGE WRENCH BOLTS	POLYPROPYLENE	Ø2.03 O.D. X 1.58ht. {MCMASTER-CARR #5274T761}	1
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S



			
TITLE AS350-355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309			REV 12
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125°✓	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AS350/355	
SCALE 1:1	DATE 9/20/2016	SHEET 2 OF 8	

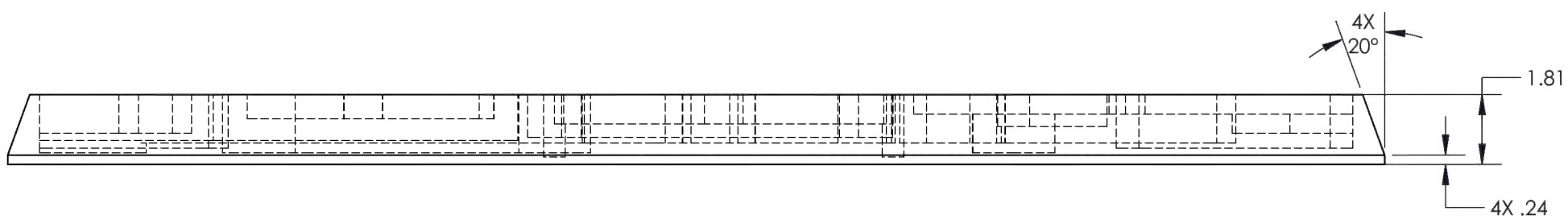
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		- 81 REARRANGED TOP SHELF TOOLS.	9/22/2009	WP	
3		- 81 REARRANGED TOP SHLF TOOLS.	2/18/2010	RJC	
5		- 81 DELETED CUTOOT NOTCHES FOR RBE-RDGS-15.	6/20/2011	RJC	RW
8		- 81 CH'D DIM WAS 4.75 IS 4.44.	10/24/2013	CFS	DW
9		- 81 CH'D CUTOUT FOR RBE-350HYD (NEW GAUGE). CH'D CUTOUT FOR RBE350A94-3700-C TO FIT BETTER.	3/25/2014	RJC	DW
11	16-0149	- 81 REPLACED RBE-RDGS-15 WITH RBT18025-13 AND MOVED TO -83. ADDED RBW109-3101-58-1 & RBW109-3101-58-2. CH'D MATERIAL WAS Y20 BLACK IS ETHAFOAM 220, BLACK.	9/20/2016	RJC	JAG
12	17-0013	- 81 CH'D DIM WAS .820 IS .82.	3/29/2017	DPD	JAG



NOTES:

1. ALL DEPTH CALLOUTS ARE FROM TOP SURFACE.
2. VENDOR TO ATTACH A 1in. WIDE BLACK RIBBON LIFTING HANDLE TO EACH END OF COROPLAST. LOOP SHOULD BE LARGE ENOUGH TO ACCOMMODATE LARGE HANDS AND FOLD OVER ON TOP OF FOAM FOR STORAGE. -81 TOP SHELF CUSHION TO BE ATTACHED TO -82 TOP CUSHION STIFFENER.



-81

TOP SHELF CUSHION



TITLE AS350/355 FIELD MAINTANANCE KIT

DWG NO.	RBEA62309-81	REV 12
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MAT'L	ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010	FRACTIONS ± 1/8
SPEC		.XX ± .03	ANGLES ± 1°
		.X ± .1	SURFACES = 125/
		1. BREAK ALL SHARP EDGES	

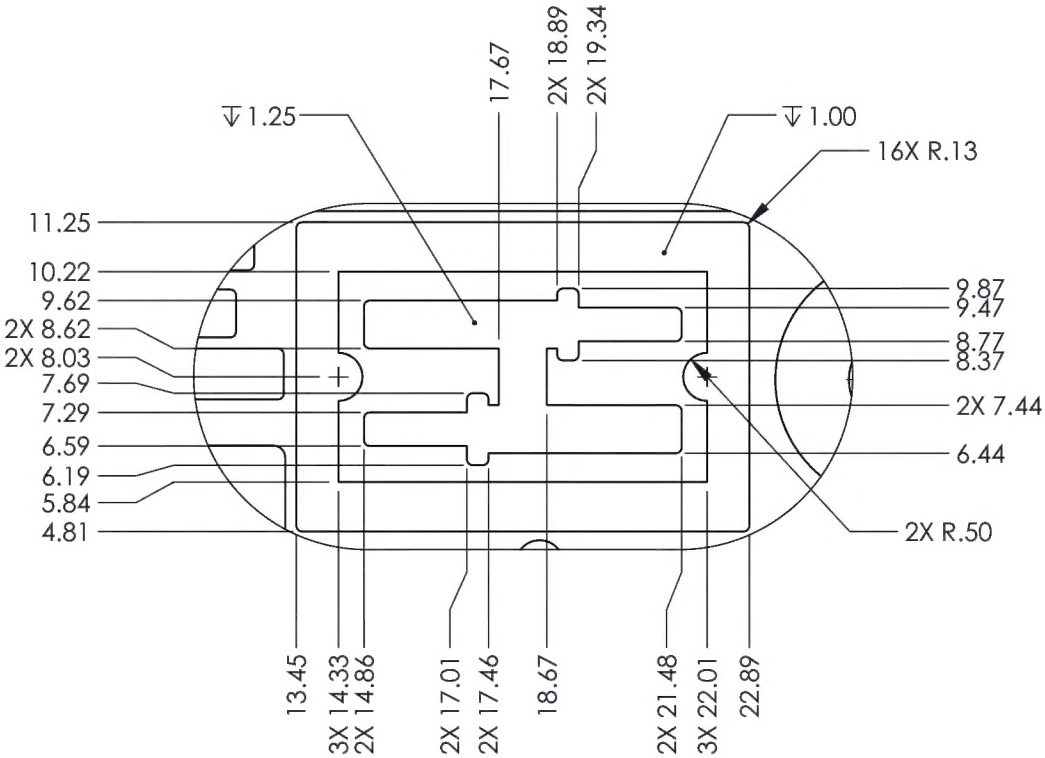
DRAWN BY:	CLOUGH	.015 x 45° OR .015R
CHECKED:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009

QA APPR:	LINDSAY	USED ON MODEL
APPROVED:	GILBERT	AS350/355

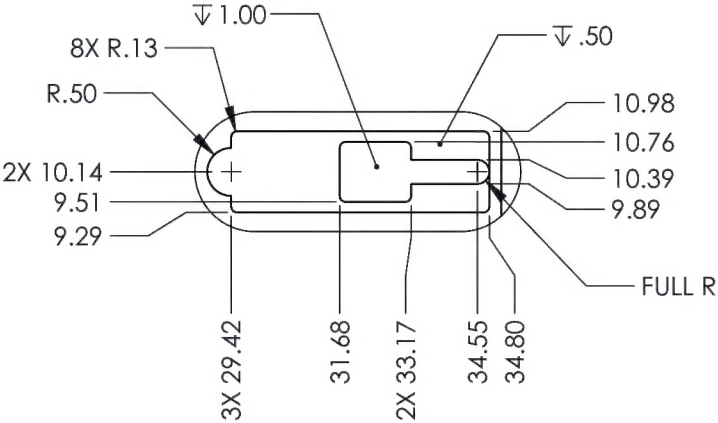
SCALE	1:4	DATE	9/16/2016	SHEET 3 OF 8
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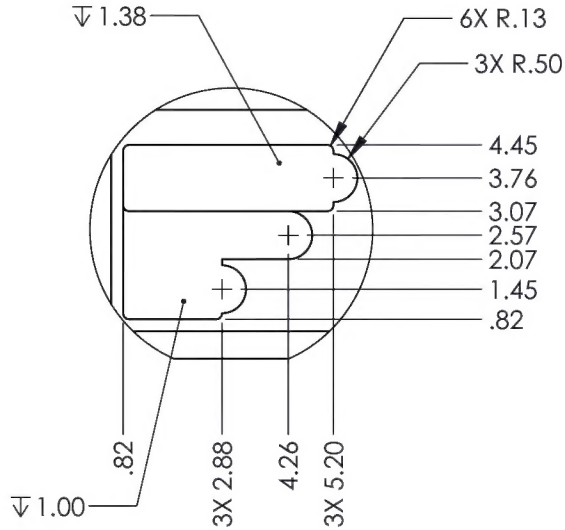
REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
11	16-0149	-81 ADDED DETAIL SHEET.			9/22/2016	DPD	JAG



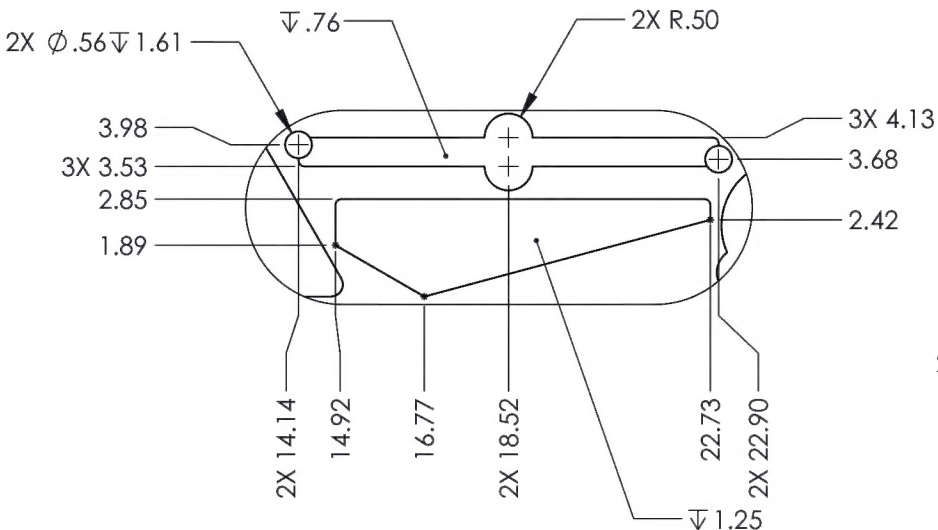
DETAIL E



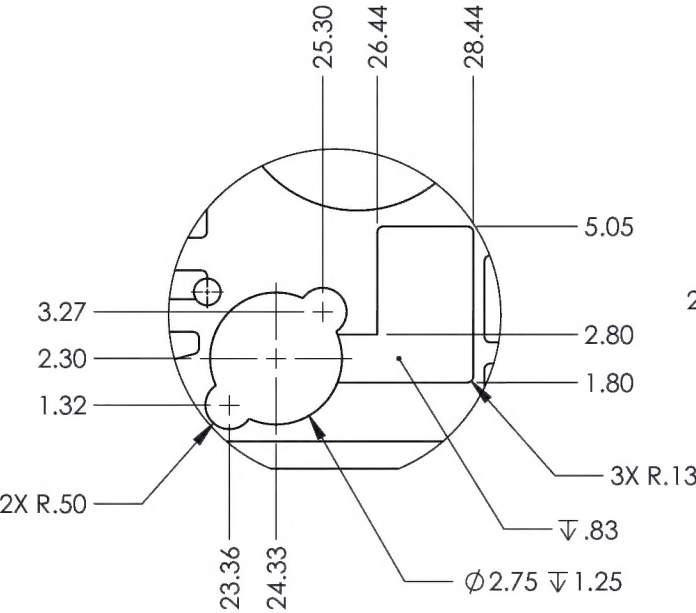
DETAIL F



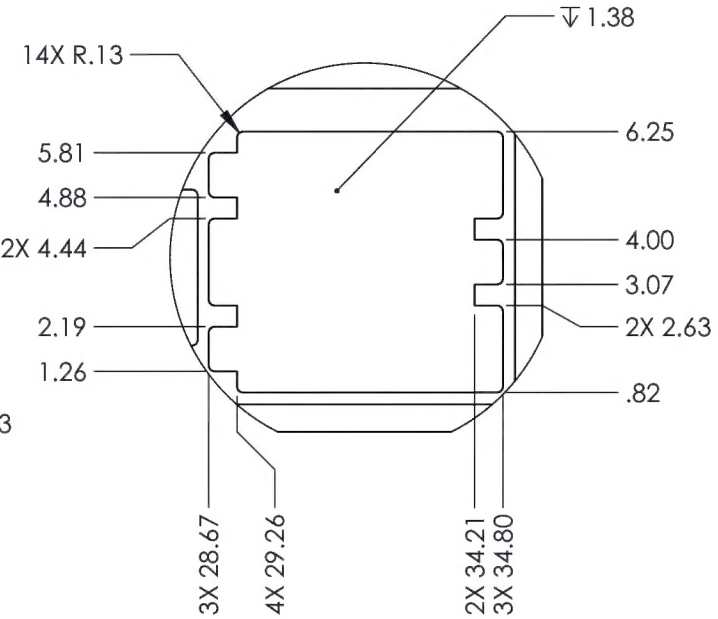
DETAIL A



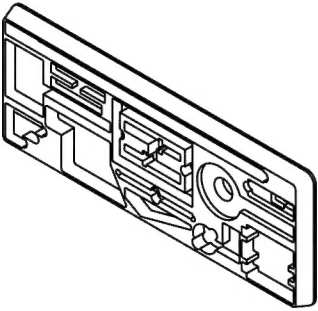
DETAIL B



DETAIL C



DETAIL D



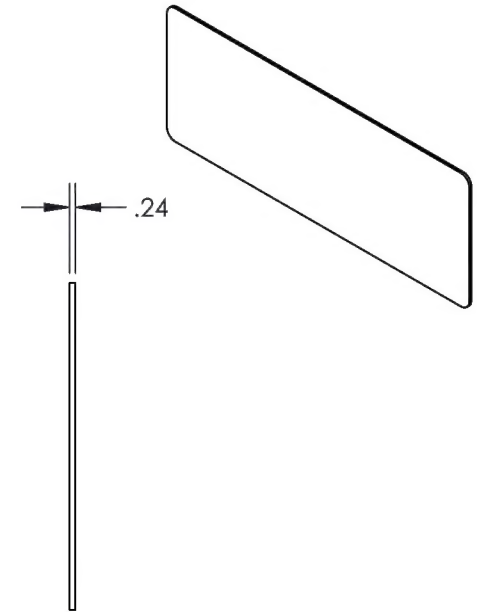
-81

TOP SHELF CUSHION

DART AEROSPACE			
TITLE AS350/355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309-81		REV 12	
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125✓	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AS350/355	
SCALE 1:4	DATE 9/16/2016	SHEET 4 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
11	16-0149	-82 ADDED DRAWING.	9/20/2016	RJC	JAG



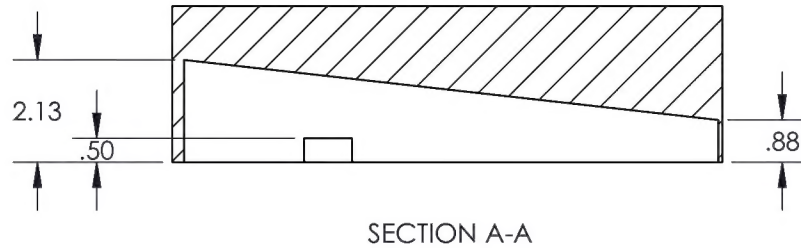
NOTES:

- VENDOR TO ATTACH A 1in. WIDE BLACK RIBBON LIFTING HANDLE TO EACH END OF COROPLAST. LOOP SHOULD BE LARGE ENOUGH TO ACCOMMODATE LARGE HANDS AND FOLD OVER ON TOP OF FOAM FOR STORAGE. -81 TOP SHELF CUSHION TO BE ATTACHED TO -82 TOP CUSHION STIFFENER.

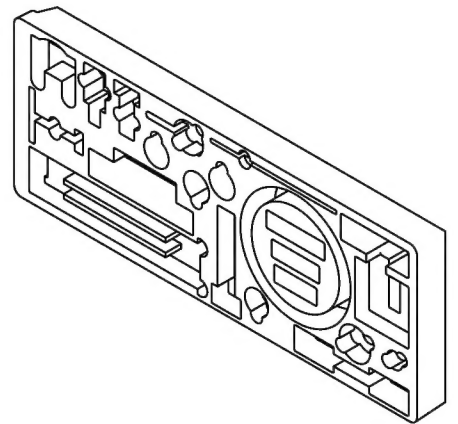
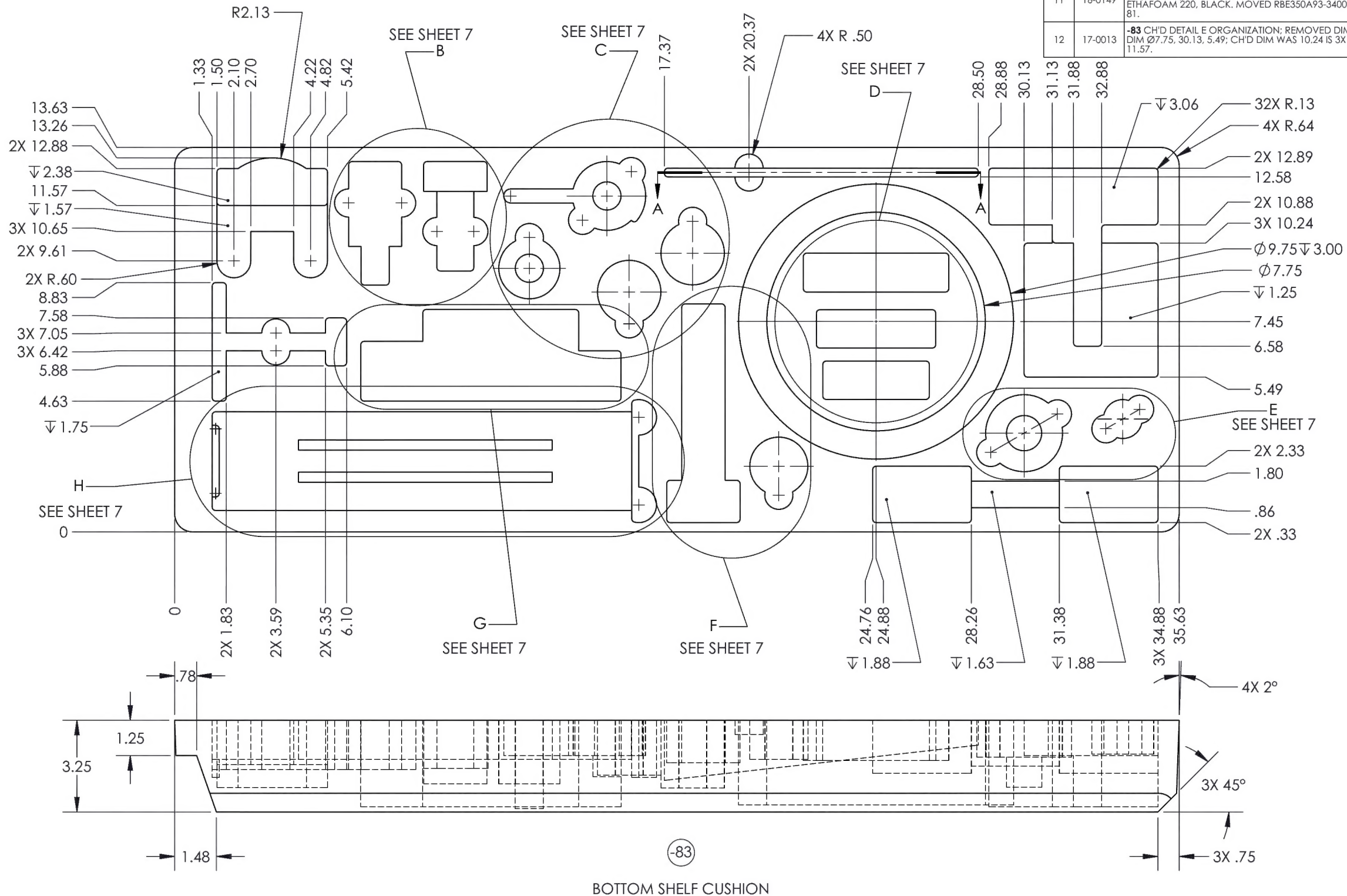
-82
 TOP CUSHION STIFFENER

TITLE AS350/355 FIELD MAINTANANCE KIT	
DWG NO. RBEA62309-82	REV 12
MAT'L COROPLAST, BLACK UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° ✓	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:8	DATE 9/19/2016 SHEET 5 OF 8

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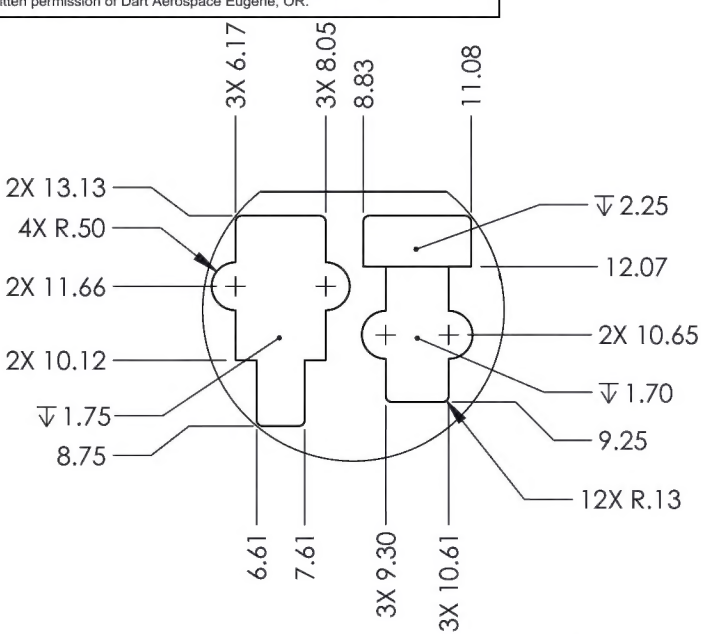
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-83 RECONFIGURED BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS.	9/22/2009	WP	
3		-83 RARRANGED BOTTOM SHELF TOOL CUSHION TO ACCOMODATE NEW DIGITAL TORPEDO LEVEL, ADDED SECTION A-A TO CLARIFY CUT OUT FOR RBEA94-3701-00, CH'D CUTOUT DEPTH FOR RBEA94-3700-A, RBEA94-5201-20 & RBEA93-3501-20.	2/18/2010	RJC	
4		-83 REARRANGED TOOL CUTOUTS, ADDED CUT OUT FOR RBEA62310.	3/9/2010	WP	
6		-83 CH'D FOAM CUTOUTS FOR RBEA93-3500-00, RBEA93-3300-20, RBEA93-3200-20 & RBEA93-3317-20 FOR BETTER FIT.	2/27/2012	RJC	DW
7		-83 CH'D TOOL LAYOUT, ADDED NEW DESIGN FOR DRAIN HOSES & CUTOUTS FOR INDIVIDUAL QUILLS, CH'D CUTOUT FOR RBEA94-3700-A FOR TIGHTER FIT.	1/9/2013	RJC	SE
8		-83 CH'D CUTOUT LOCATION FOR RBE350A94-3700-A.	10/24/2013	CFS	DW
9		-83 CH'D CUTOUT FOR RBE350A94-3700-A TO SECURE TOOLS BETTER.	3/25/2014	RJC	DW
10	15-0038	-83 CH'D FOAM TO ACCOMODATE SNAP-ON INCLINOMETER.	2/11/2015	DPD	JAG
11	16-0149	-83 CH'D TOOL LAYOUT, CH'D DIM WAS 4X R.64 IS 3X .64 X 45°, DELETED DIMS .73 (X2), 18° (X2), 1.38 (X2) & R.75 (X4) SPHERE, AND ADDED DIMS .78, 1.48 & 1.25, CH'D FOAM WAS Y20 BLACK IS ETHAFOAM 220, BLACK. MOVED RBE350A93-3400-00, RBE350A94-5201-20 & RBE350A93-3501-20 TO -81.	9/20/2016	RJC	JAG
12	17-0013	-83 CH'D DETAIL E ORGANIZATION; REMOVED DIM 3X 9.88, 3X 1.38, 33.47, 2X 34.17, ∇ 2.25; ADDED DIM ∇ 7.75, 30.13, 5.49; CH'D DIM WAS 10.24 IS 3X 10.24, WAS 2X 34.88 IS 3X 34.88, WAS 11.565 IS 11.57.	1/24/2017	SM	JAG



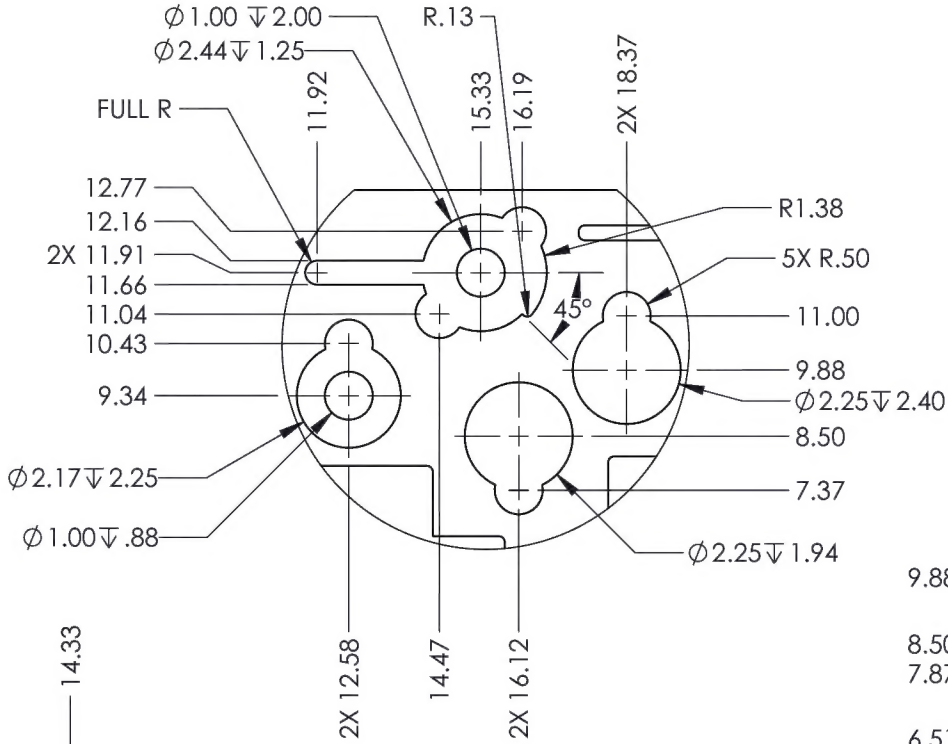
DART AEROSPACE			
TITLE AS350-355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309-83		REV 12	
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125/	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		EUROCOPTER AS350/355	
SCALE 1:4	DATE 9/19/2016	SHEET 6 OF 8	

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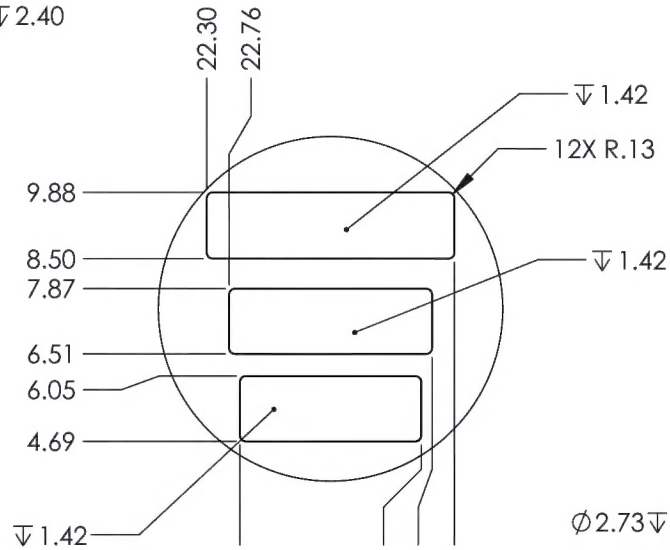
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
11	16-0149	-83 ADDED DETAIL SHEET.	9/22/2016	DPD
12	17-0013	-83 ADDED DIM 12.77, R.13, R1.38, 5X R.50, 2X R.63, 6X R.13, R.50; REMOVED DIM 8.07, 7.13; CH'D DIM WAS 12.33 IS 8.80; CHANGED DETAIL E.	1/24/2017	SM



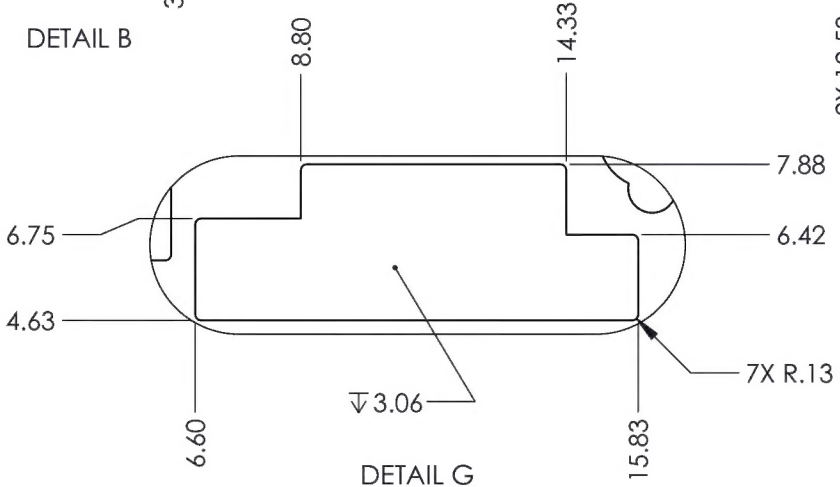
DETAIL B



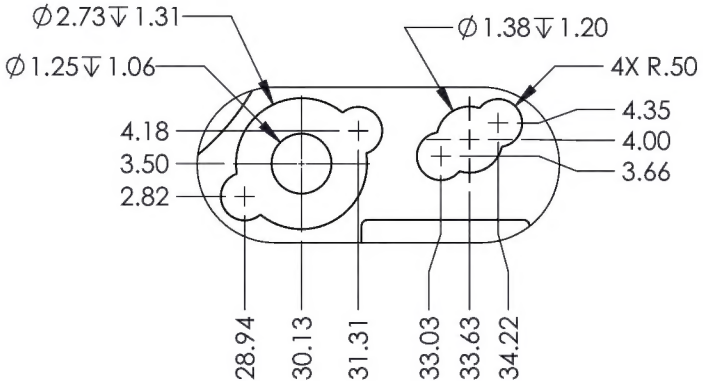
DETAIL C



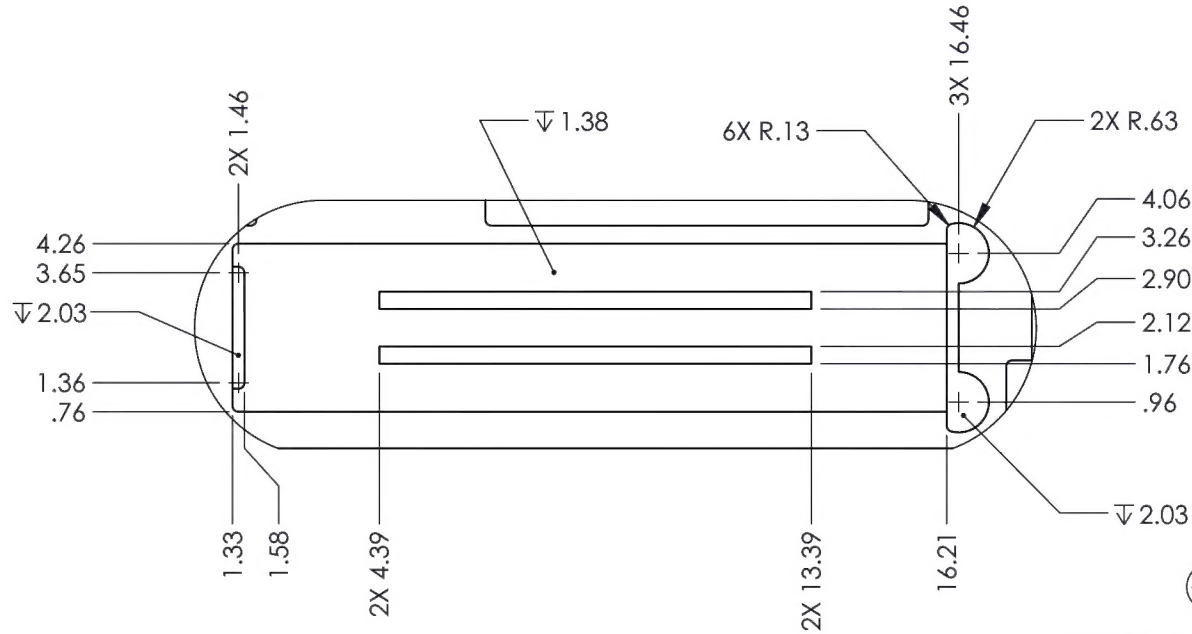
DETAIL D



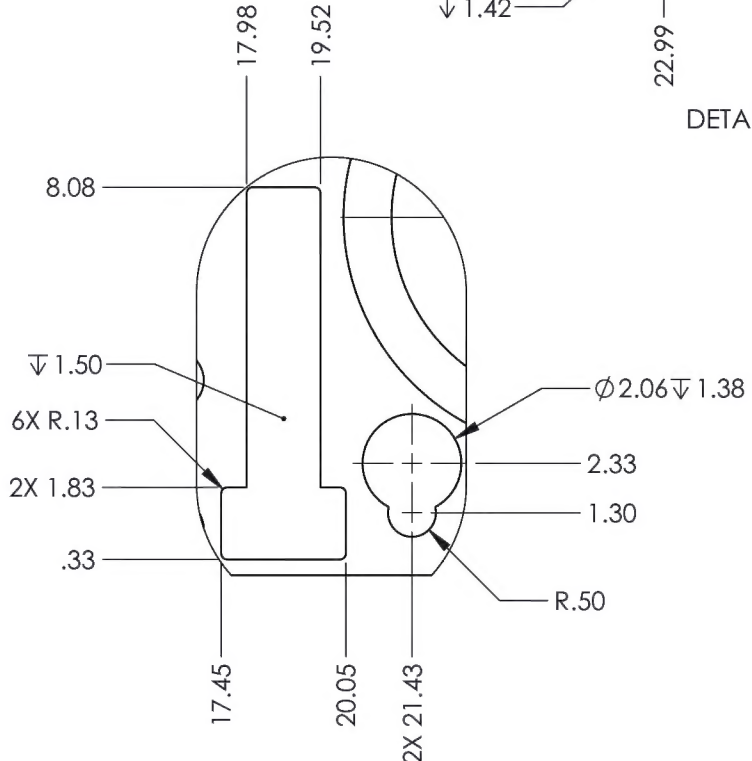
DETAIL G



DETAIL E

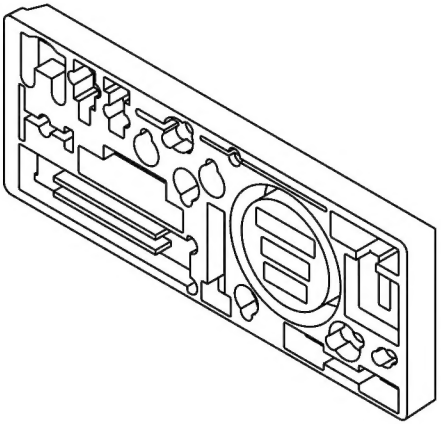


DETAIL H



DETAIL F

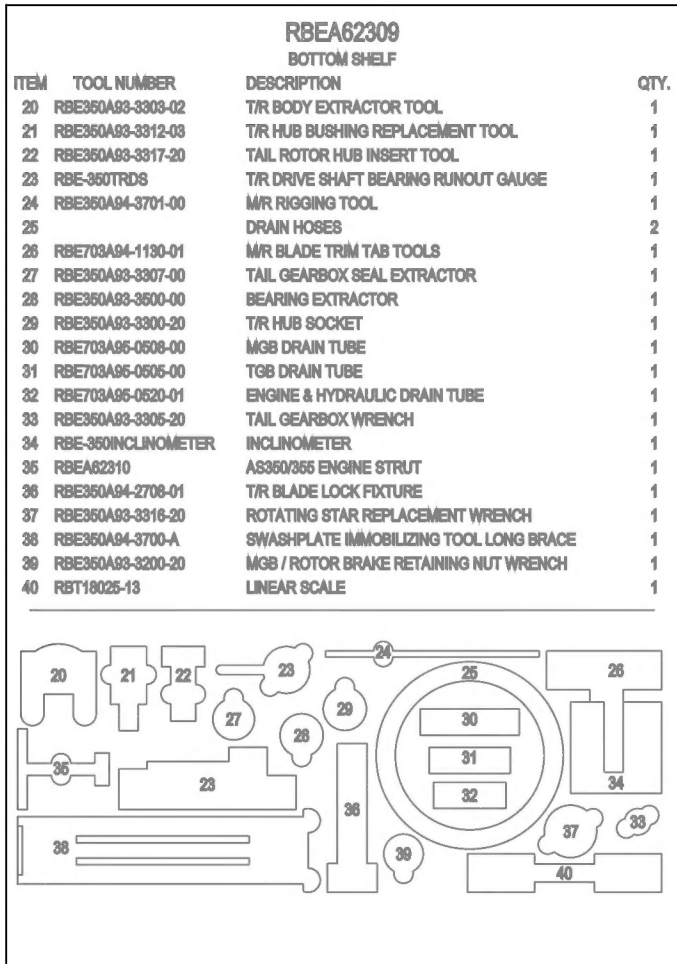
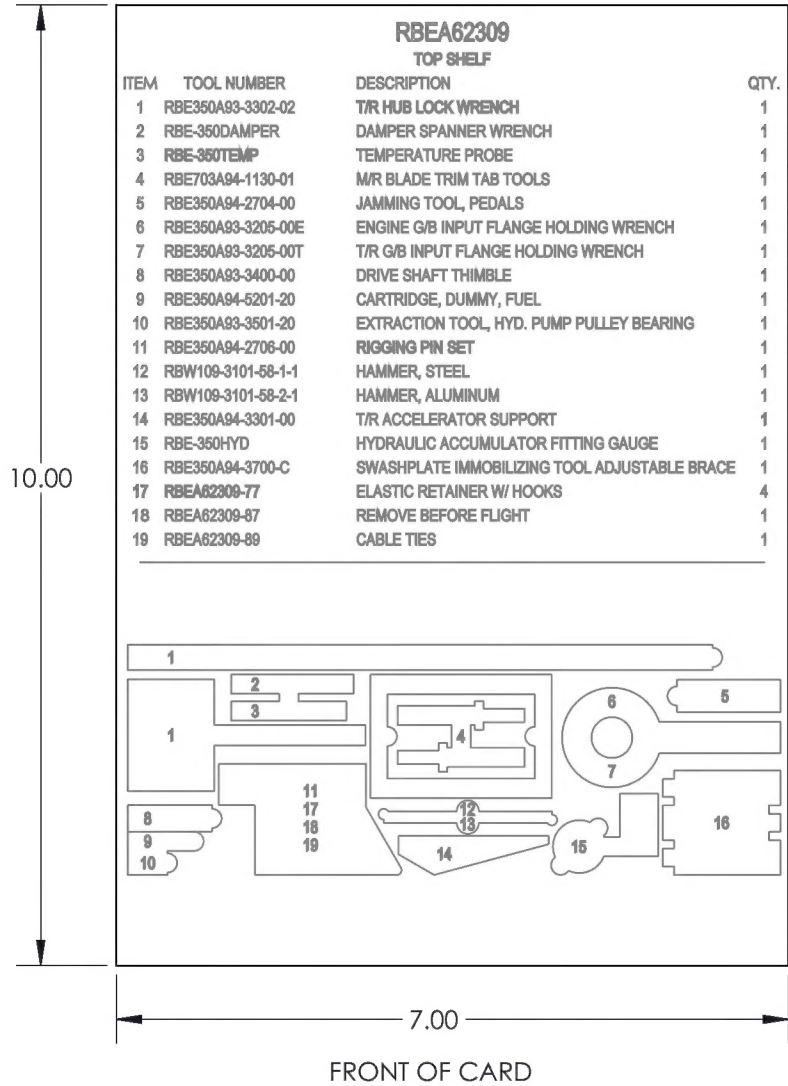
BOTTOM SHELF CUSHION



DART AEROSPACE			
TITLE AS350-355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309-83		REV 12	
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT FINISH		.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/	
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY		EUROCOPTER AS350/355	
APPROVED: GILBERT		SHEET 7 OF 8	
SCALE 1:4		DATE 9/19/2016	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-65 RECONFIGURED TOP AND BOTTOM SHELF TOOL ARRANGEMENT TO BETTER FIT RED BARN TOOLS. ADDED LAMINATED LOCATOR CARD AND LANYARD COMPONENTS.	9/22/2009	WP	
3		-65 REARRANGED TOP AND BOTTOM SHELF CUSHIONS TO ACCOMODATE NEW DIGITAL TORPEDO LEVEL., CH'D CARD INFORMATION FOR L& S.	2/18/2010	RJC	
4		-65 UPDATED CARD.	3/9/2010	WP	
6		-65 UPDATED CARD.	2/27/2012	RJC	DW
7		-65 UPDATED CARD.	1/9/2013	RJC	SE
7A		-65 CORRECTED ITEM Q P/N FROM RBEA93-3305-02 TO RBEA93-3305-20, CH'D F QTY. FROM 8 TO 1, ADDED K DRAIN HOSE QTY. 2, CH'D LOCATION D1 & D2 TO D, AND X1, X2, & X3 TO X.	4/11/2013	RJC	RJC
8		-65 CORRECTED T/N & TOOL DESCRIPTION TO MATCH CURRENT DRAWINGS.	10/24/2013	CFS	DW
10	15-0038	-65 CH'D CARD TO SHOW NEW TOOL LAYOUT WITH SNAP-ON INCLINOMETER.	2/11/2015	DPD	JAG
11	16-0149	-65 REARRANGED TOOLS TOP AND BOTTOM, ADDED RBW109-3101-58-1, RBW109-3101-58-2, RBT18025-13, -77, -87, & -89.	9/20/2016	RJC	JAG
12	17-0013	-65 REARRANGED TOOLS ON BOTTOM SHELF; UPDATED TITEM 12 & 13 TOOL NUMBERS.	1/24/2017	SM	JAG



NOTE:
CARD PAPER IS TO BE RED, PRINTED ON FRONT AND BACK AS SHOWN, AND THEN PLASTIC LAMINATED. THE CARD WILL THEN BE ATTACHED TO A LANYARD WITH A GROMMET, THE OTHER END OF THE LANYARD WILL BE ATTACHED TO THE REAR WHEEL HOUSING THROUGH A DRILLED HOLE, BEING CAREFUL SO THAT THE WHEEL ISN'T DAMAGED AND THAT THE WHEEL ROTATES FREELY.

-65

LAMINATED LOCATION CARD

DART AEROSPACE			
TITLE AS350/355 FIELD MAINTANANCE KIT			
DWG NO. RBEA62309-65			REV 12
MAT'L LAMINATED CARD		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH		.XX ± .03 ANGLES ±1°	
SPEC		.X ± .1 SURFACES = 125°	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		AS350/355	
SCALE	1:2	DATE	9/20/2016
		SHEET 8 OF 8	